

We claim:

1. A method of forming a silicon-germanium layer on an insulator, comprising:

preparing a silicon substrate;

depositing a layer of silicon-germanium on the silicon substrate to form a

5 silicon/silicon-germanium portion having a SiGe/silicon interface;

implanting hydrogen ions into the silicon substrate between about 200Å to 1µm  
below the silicon-germanium/silicon interface;

preparing an insulator substrate;

bonding the silicon/silicon-germanium portion to the insulator substrate with the  
10 silicon-germanium layer in contact with the insulator substrate to form a couplet;

thermally annealing the couplet in a first thermal annealing step to split the couplet  
into a silicon portion and a silicon-germanium-on-insulator portion;

patterning and etching the silicon-germanium-on-insulator portion to remove  
portions of the silicon and SiGe layers;

15 etching the silicon-germanium-on-insulator portion to remove the remaining silicon  
layer;

thermally annealing the silicon-germanium-on-insulator portion in a second  
annealing step to relaxed the SiGe layer; and

depositing a layer of strained silicon about the SiGe layer.

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2. The method of claim 1 which further includes depositing an epitaxial silicon layer on the hydrogen-implanted silicon germanium layer before said bonding; and removing the silicon germanium layer from the silicon-germanium-on-insulator portion after said second thermal annealing to form a relaxed silicon-on-insulator portion.

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3. The method of claim 1 wherein said preparing an insulator substrate includes preparing a silicon oxide-on-silicon substrate.

4. The method of claim 1 wherein said depositing a layer of silicon-germanium on the silicon substrate includes depositing a layer of silicon-germanium to a thickness of between about 20 nm to 100 nm at a germanium concentration of between about 10% to 60%, and wherein the germanium concentration is distributed in the layer taken from the group of distributions consisting of uniform distribution and graded distribution.

5. The method of claim 1 wherein said implanting hydrogen ions in the silicon-germanium layer includes implanting hydrogen ions taken from the group of hydrogen ions consisting of  $H^+$  ions and  $H_2^+$  ions, at an ion dose of between about  $1 \cdot 10^{16} \text{ cm}^{-2}$  and  $5 \cdot 10^{17} \text{ cm}^{-2}$  at an energy of between about 1 keV to 300 keV.

6. The method of claim 5 which includes implanting ions taken from the group of ions consisting of hydrogen, argon, helium and boron.

7. The method of claim 1 wherein said bonding the silicon/silicon-germanium portion to the insulator substrate with the silicon-germanium layer in contact with the insulator substrate to form a bonded entity includes bonding by direct wafer bonding.

5 8. The method of claim 1 wherein said curing the bonded entity includes curing the bonded entity at a temperature of between about 150°C to 250°C for a time of between about one hours to fourteen hours.

9. The method of claim 1 wherein said thermally annealing the bonded entity includes  
10 annealing the bonded entity at a temperature of between about 350°C to 700°C for a time of between about thirty minutes to four hours.

10. The method of claim 1 wherein said second thermal annealing includes thermal  
annealing at a temperature of between about 600°C to 900°C, for between about ten minutes to  
15 sixty minutes in an inert atmosphere.

11. The method of claim 1 wherein said depositing a layer of strained silicon includes  
depositing strained silicon to a thickness of between about 10 nm to 30 nm by a deposition  
technique taken from the group of deposition techniques consisting of CVD and molecular beam  
20 epitaxy at a temperature on a range of between about 450°C to 800°C.

12. A method of forming a silicon-germanium layer on a silicon oxide-on-silicon substrate, comprising:

preparing a silicon substrate;

depositing a layer of silicon-germanium on the silicon substrate to form a

5 silicon/silicon-germanium portion having a SiGe/silicon interface;

implanting hydrogen ions into the silicon substrate between about 200Å to 1µm below the silicon-germanium/silicon interface;

preparing a silicon oxide-on-silicon substrate;

10 bonding the silicon/silicon-germanium portion to the silicon oxide-on-silicon substrate by direct wafer bonding with the silicon-germanium layer in contact with the silicon oxide to form a couplet;

thermally annealing the couplet in a first thermal annealing step at a temperature of between about 350°C to 700°C for a time of between about 30 minutes to four hours to split the bonded entity into a silicon portion and a silicon-germanium-on-oxide portion;

15 patterning and etching the silicon-germanium-on-oxide portion to remove portions of the silicon and SiGe layers;

etching the silicon-germanium-on-oxide portion to remove the remaining silicon layer;

20 thermally annealing the silicon-germanium-on-oxide portion in a second thermal annealing step to relaxed the SiGe layer; and

depositing a layer of strained silicon about the SiGe layer.

13. The method of claim 12 which further includes depositing an epitaxial silicon layer on the hydrogen-implanted silicon germanium layer before said bonding; and removing the silicon germanium layer from the silicon-germanium-on-oxide portion after said second thermal annealing to form a relaxed silicon-on-oxide portion.

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14. The method of claim 12 wherein said depositing a layer of silicon-germanium on the silicon substrate includes depositing a layer of silicon-germanium to a thickness of between about 20 nm to 100 nm in biaxial compression strain form at a germanium concentration of between about 10% to 60%, and wherein the germanium concentration is distributed in the layer taken from the group of distributions consisting of uniform distribution and graded distribution.

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15. The method of claim 12 wherein said implanting hydrogen ions in the silicon-germanium layer includes implanting hydrogen ions taken from the group of hydrogen ions consisting of  $H^+$  ions and  $H_2^+$  ions, at an ion dose of between about  $1 \cdot 10^{16} \text{ cm}^{-2}$  and  $5 \cdot 10^{17} \text{ cm}^{-2}$  at an energy of between about 1 keV to 300 keV.

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16. The method of claim 15 which includes implanting ions taken from the group of ions consisting of hydrogen, argon, helium and boron.

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17. The method of claim 12 wherein said second thermal annealing includes thermal annealing at a temperature of between about 600°C to 900°C, for between about ten minutes to sixty minutes in an inert atmosphere.

5 18. The method of claim 12 wherein said depositing a layer of strained silicon includes depositing strained silicon to a thickness of between about 10 nm to 30 nm by a deposition technique taken from the group of deposition techniques consisting of CVD and molecular beam epitaxy at a temperature on a range of between about 450°C to 800°C.